



Scale	Material	Quantity
1:2	22	2400
1:4	14	2000
1:8	14	2000

REVISIONI
 109
 108
 107
 106
 105
 104
 103
 102
 101

CERTIFIED DRAWING
 POLINEX
 MANTIMAN CAVALY REFINERY
 FEVITTE - ROTATING AIR ONTACTOR

OFFICE TECNICO
 COMMITTEE
 N. DIR. 84.288 &
 N. COMP. 23277
 SCALA 1:20 - 1:25
 DATA EMISSIONE: 1974
 ROTATING D/C CONTACTOR 1100 C-1
 ALBERO SHAFT

Per montaggio e smontaggio dell'albero motore (con la colonna in posizione verticale) vedere i manuali di montaggio e smontaggio n. 23281-C-75.
 Per l'installazione e la qualità di montaggio delle parti, indicare a disegno vedere il disegno n. 23281-C-65 & C-66.
 Per l'installazione H/9a e H/10 vedere l'etichetta UNI 6388.
 Vedere i manuali di montaggio n. 8416.
 Per l'installazione vedere l'etichetta UNI 4535.

In addition to fabrication tolerances of shaft (drawing no. 8416) between axle of shaft and column an angular tolerance of 1mm/m max. is admitted.

For assembly and disassembly of the rotating shaft (with the column in vertical position) refer to detailed description of shaft, no. 23281-C-75.
 Mount and maintenance of all parts shown in this drawing are listed in sketches no. 23281-C-65 & C-66.
 For tolerance H/9a & H/10 refer to UNI 6388 (see system).
 See assembly drawing no. 8416.
 For all tolerances refer to UNI 4535.

* Specific tolerances are mentioned in corresponding drawings.
 * Detailed description of shaft, see 23281-C-75 (minimum diameter 200) and spacers.
 * Dimensions of 2.5 mm. diameter (dimensional measurement) are minimum.
 * Welding quality from ISO 7, 8, 9, 10 (with 2.5 mm. min. minimum diameter working machining).