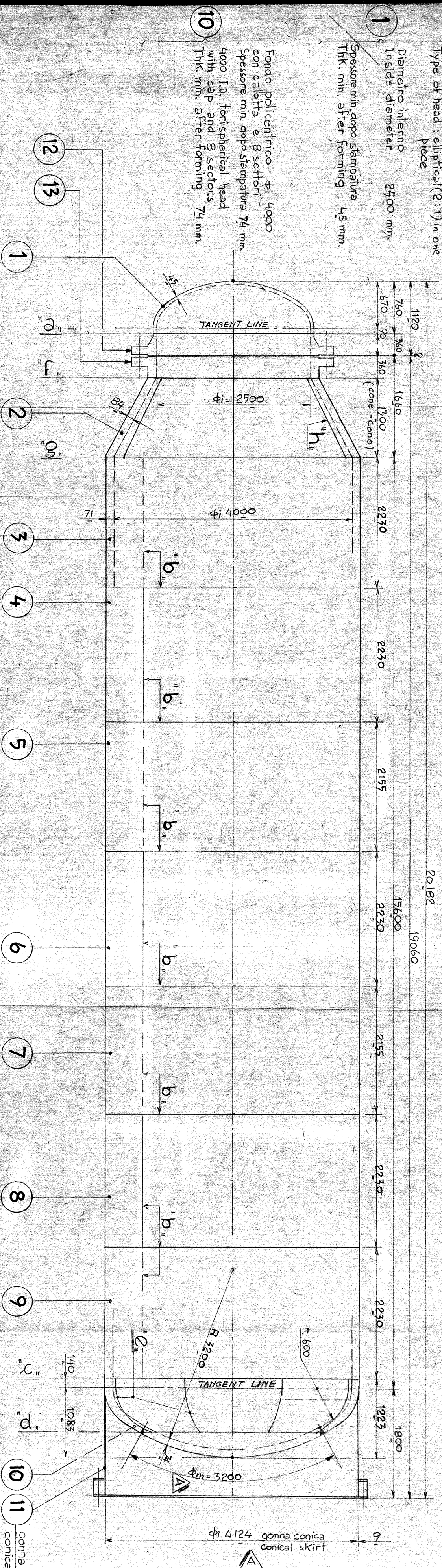
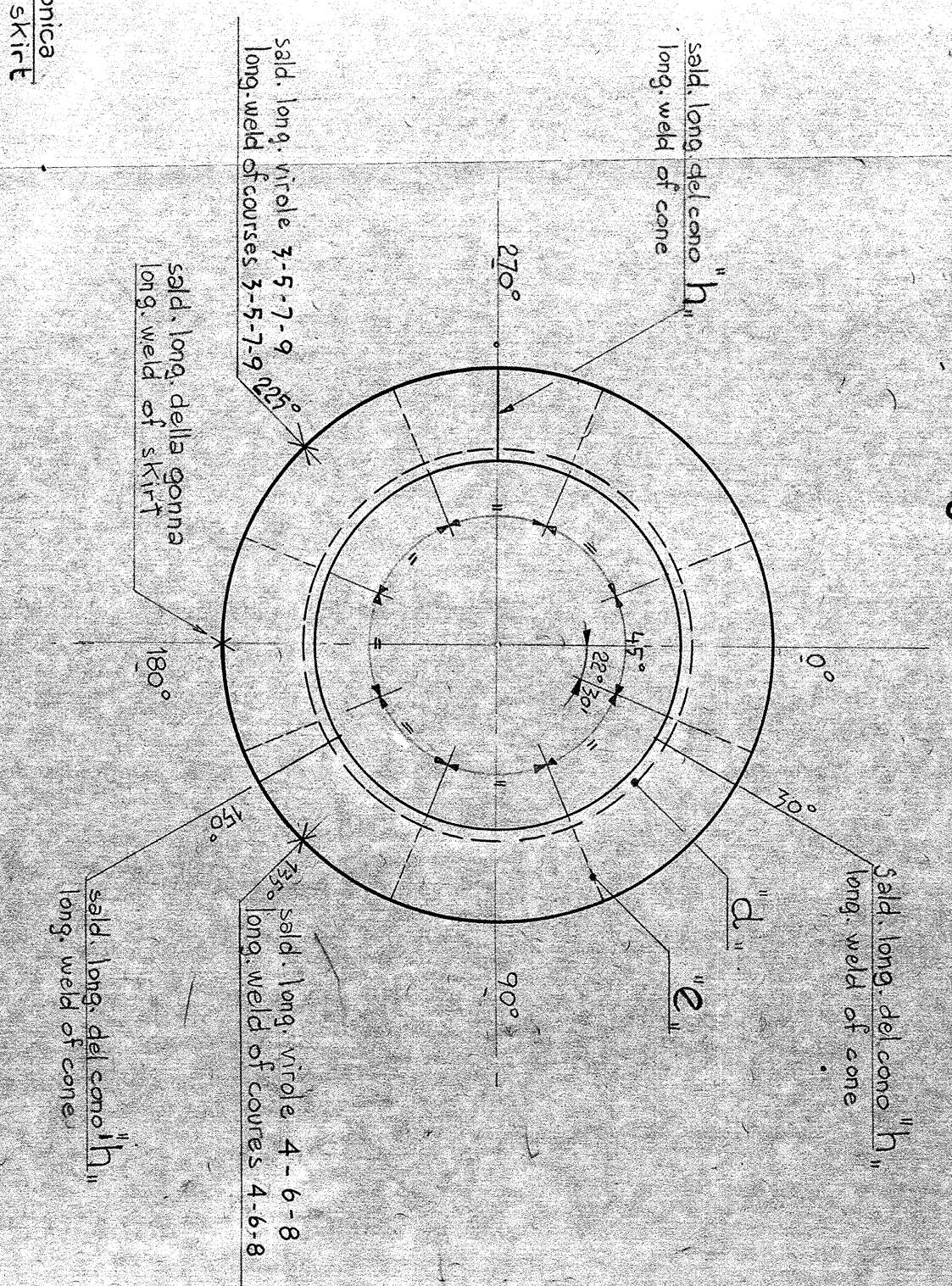


Posizione delle saldature circonferenziali - Location of circumferential weldings



Orientamento saldature - Welding orientation



PARTICOLARI DELLE SALDATURE

WELDING DETAILS OF SHELL PLATES

circumferential weld	automatic	automatic	automatic	automatic & manual	automatic & manual	automatic & manual	automatic & manual	automatic & manual	automatic & manual
Procedure Specification no. 025	Procedure Specification no. 022	Procedure Specification no. 024	Procedure Specification no. 024	Procedure Specification no. 024	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021
circumferential weld	longitudinal & circumferential weld	circumferential weld	longitudinal weld of skirt	circumferential weld	longitudinal weld	longitudinal weld	longitudinal weld	longitudinal weld	longitudinal weld
automatic	automatic	automatic	automatic	automatic	automatic	automatic	automatic	automatic	automatic
Procedure Specification no. 025	Procedure Specification no. 022	Procedure Specification no. 024	Procedure Specification no. 024	Procedure Specification no. 024	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021
circumferential weld	longitudinal & circumferential weld	circumferential weld	longitudinal weld of skirt	circumferential weld	longitudinal weld	longitudinal weld	longitudinal weld	longitudinal weld	longitudinal weld
automatic	automatic	automatic	automatic	automatic	automatic	automatic	automatic	automatic	automatic
Procedure Specification no. 025	Procedure Specification no. 022	Procedure Specification no. 024	Procedure Specification no. 024	Procedure Specification no. 024	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021	Procedure Specification no. 021

NOTE GENERALI

GENERAL NOTES

MATERIALI - MATERIALS  
 Mantello - cone - fondi: Shell - cone - heads  
 Gomma - skirt  
 Flange marcia 12 e 15 - Flange item 12-15  
 ASTM - A 516 - Gr. 70  
 ASTM - A 516 - Gr. 75  
 ASTM - A 105 - Gr. II

- Numero di fabbrica ATB
- Pressione di progetto
- Temperatura di progetto
- Radiografia delle saldature
- Trattamento termico
- Efficienza delle saldature
- Pressione di prova idraulica (in posizione orizzontale)
- Sovrapressore di corrosione (mantello e fondi)
- Corrosion allowance (shell & heads)
- Costruzione in accordance with ASME VIII DIV. 1 latest edition and SHAWT Specs.
- Ente di collaudo - Inspection authority
- Spessori indicati a disegno si intendono minimi dopo formatura.
- Spessori shown on drawing are minimum after forming.
- Capacità geometrica - Volume of vessel
- Contenuto - Contents

CERTIFIED DRAWING

Customer: POLINEX  
 Plant location: ŠKARSK REFINERY  
 Unit: PROPANE DEASHALTING  
 Service: ROTATING VES. CONTRACTOR

Uffici Tecnici

COMMITTENTE: N. Dis. 83907-A  
 JNAM PROGETTI  
 N. comm. 23927  
 SCALA: DATA 16.5.1973  
 ROTATING DISC CONTACTOR 1100-C-1  
 MANTELLO E FONDI SHELL AND HEADS

REVISIONI

A as indicated with  $\Delta$  and issued for construction

B come indicato con  $\Delta$  e lista sospensiva

